

VAMPAMID HT 0024 V0

PPA resin unfilled, flame retarded halogen free for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,21
Water Adsorption	23°C-24h	ASTM D-570	%	0,5
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	230
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	120
Long Term Temperature	-	Internal Method	°C	140
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	3
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	30
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	60
Elongation at Break	23 °C	ISO-527/1-2	%	2
Tensile Modulus	23 °C	ISO-527/1-2	MPa	4000
ELECTRICAL PROPERTIES				
Comparative Tracking Index	-	IEC 60112	V	600

VAMPAMID HT 0024 V0

PPA resin unfilled, flame retarded halogen free for injection moulding



FLAME RESISTANCE

Thickness 3,0 mm	-	UL 94	-	V0
Thickness 2,0 mm	-	UL 94	-	V0
Thickness 1 mm	-	UL 94	-	V0
Thickness 0,8 mm	-	UL 94	-	V0
Thickness 0,4 mm	-	UL 94	-	V0
GWFI (1 mm)	-	IEC 60695-2-12	°C / mm	960
GWFI (2 mm)	-	IEC 60695-2-12	°C / mm	960